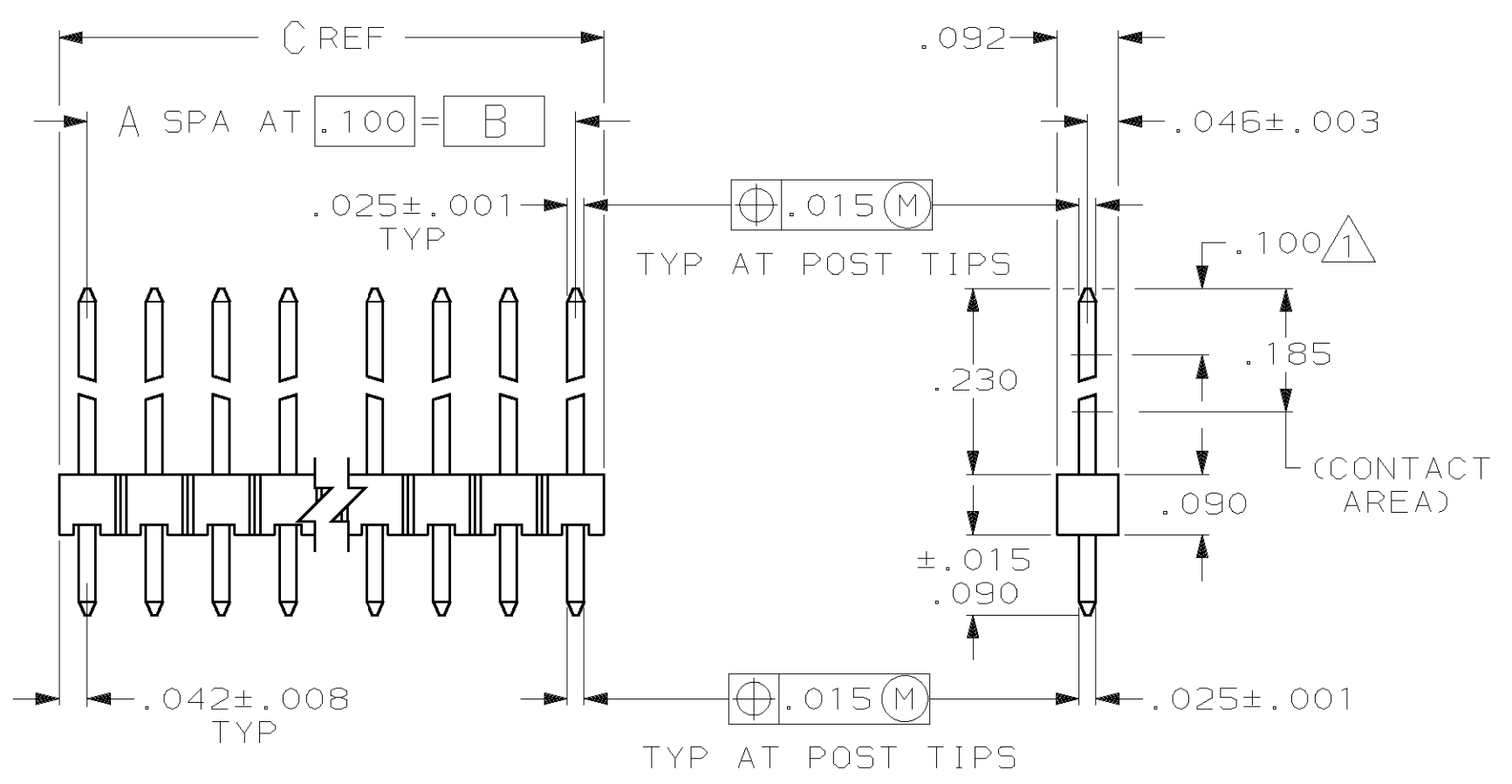


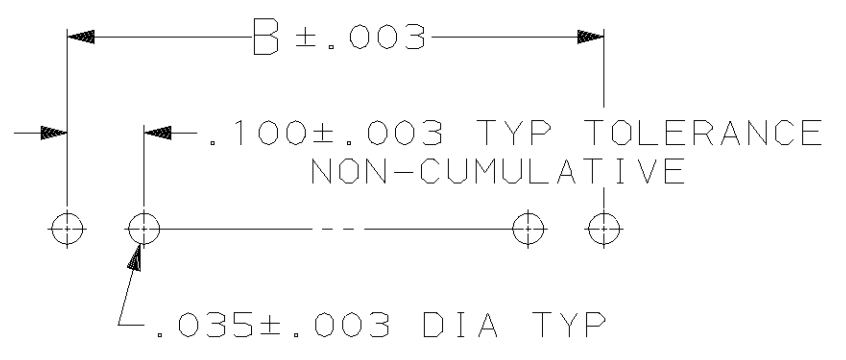
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P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
			D	REV PER 0010-1282-94 JK	10-6-94	GD
			E	EC 0010-0436-95	2/4/97	GD
			F	REV PER 0G21-0216-98	24SEP98	LR
			G	REV PER 0G21-0244-98	30NOV99	JLG
			H	REV PER 0G3C-0248-99	31JAN00	JLG



- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 ASSEMBLIES MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 4 .000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL
- 5 PARTS PACKAGED IN SINGLE TUBES.

C	B	A	NO OF POS	ASSEMBLY PART NUMBER
.184	.100	1	2	4-103747-1
3.984	3.900	39	40	4-103747-0
3.884	3.800	38	39	3 - -9
3.784	3.700	37	38	3 - -8
3.684	3.600	36	37	3 - -7
3.584	3.500	35	36	3 - -6
3.484	3.400	34	35	3 - -5
3.384	3.300	33	34	3 - -4
3.284	3.200	32	33	3 - -3
3.184	3.100	31	32	3 - -2
3.084	3.000	30	31	3 - -1
2.984	2.900	29	30	3 - -0
2.884	2.800	28	29	2 - -9
2.784	2.700	27	28	2 - -8
2.684	2.600	26	27	2 - -7
2.584	2.500	25	26	2 - -6
2.484	2.400	24	25	2 - -5
2.384	2.300	23	24	2 - -4
2.284	2.200	22	23	2 - -3
2.184	2.100	21	22	2 - -2
2.084	2.000	20	21	2 - -1
1.984	1.900	19	20	2 - -0
1.884	1.800	18	19	1 - -9
1.784	1.700	17	18	1 - -8
1.684	1.600	16	17	1 - -7
1.584	1.500	15	16	1 - -6
1.484	1.400	14	15	1 - -5
1.384	1.300	13	14	1 - -4
1.284	1.200	12	13	1 - -3
1.184	1.100	11	12	1 - -2
1.084	1.000	10	11	1 - -1
.984	.900	9	10	1 - -0
.884	.800	8	9	-9
.784	.700	7	8	-8
.684	.600	6	7	-7
.584	.500	5	6	-6
.484	.400	4	5	-5
.384	.300	3	4	-4
.284	.200	2	3	-3
.184	.100	1	2	-2
.084	---	---	1	103747-1



RECOMMENDED HOLE LAYOUT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .005 ANGLES ±	CONTRACT NO	AMP INCORPORATED Harrisburg, Pa.			
	DR 7-24-85 L.D.RINGLEY				
	MATERIAL - HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK	CHK 7-24-85 R.ELICKER	NAME	ASSEMBLY, MOD II, HEADER, BREAKAWAY, SINGLE ROW, .100¢, VERTICAL, WITH .025 SQ POSTS	
	POSTS: PHOSPHOR BRONZE FINISH	APPD 7-24-85 R.ELICKER APPD 7-24-85 R.ELICKER	SIZE	F5CM NO 00779	DRAWING NO 103747
OTHER APPD	DSGN APPD	SCALE	4:1	SHEET	1